

of corners, with said corners being manufactured to have [having] a cup of about $3/16''$ or less and a curl of about $1/16''$ or less prior to installation.

4. (Amended) [A free lay] The cushion backed carpet tile installation according to Claim 3, wherein each of said corners has a cup of about $2/16''$ or less and a curl of about [$1/16''$] $1/32''$ or less.

Please **add** new claims 5 – 7 as follows:

5. (New) The cushion back carpet tile installation according to Claim 3, wherein each said carpet tile has an overall thickness of about $0.20''$ to about $0.55''$ and a foam layer thickness of about 0.10 to about $0.25''$.
6. (New) The cushion back carpet tile installation according to Claim 3, wherein said foam layer has a density of about 8 lbs. per cubic foot to about 22 lbs. per cubic foot.
7. (New) A method of adhesive free installation of the plurality of carpet tiles of Claim 3, comprising the steps of:

measuring the room to determine the center point, aligning a minimal number of tiles (generally four tiles) at the room center point, temporarily securing into place the aligned tiles by way of double stick tape, since no adhesive is then required for the carpet tiles, pushing additional tiles into place about the center tiles, progressing outwardly until the entire flooring region which is to be covered is properly overlaid with tiles, and removing the double stick tape from beneath the